

1 Evaluation of the thermal neutron sensitivity, output linearity, and
2 gamma-ray response of optical fiber-based neutron detectors
3 using Li-glass scintillator

4

5 Akihisa Ishikawa^{a,*}, Kenichi Watanabe^b, Atsushi Yamazaki^a, Sachiko Yoshihashi^a, Shigefumi
6 Imai^a, Akihiko Masuda^c, Tetsuro Matsumoto^c, Hiroki Tanaka^d, Yoshinori Sakurai^d, Mitsuhiro
7 Nogami^e, Keitaro Hitomi^e, Akira Uritani^a, Hideki Harano^c

8

9 ^a*Graduate School of Engineering, Nagoya University, Furo-cho, Chikusa-ku, Nagoya, Aichi 464-8603, Japan*

10 ^b*Graduate School of Engineering, Kyushu University, Motoooka, Nishi-ku, Fukuoka 819-0395, Japan*

11 ^c*National Metrology Institute of Japan (NMIJ), National Institute of Advanced Industrial Science and Technology
12 (AIST), 1-1-1 Umezono, Tsukuba, Ibaraki 305-8568, Japan*

13 ^d*Institute for Integrated Radiation and Nuclear Science, Kyoto University, 2 Asashiro-Nishi, Kumatori-cho, Sennan-
14 gun, Osaka 590-0494, Japan*

15 ^e*Department of Quantum Science and Energy Engineering, Graduate School of Engineering, Tohoku University, 6-6-
16 01 Aoba, Aramaki, Aoba-ku, Sendai, Miyagi 980-8579, Japan*

17

18 *** Corresponding author**

19 E-mail: ishikawa.akhisa@f.mbox.nagoya-u.ac.jp

20 Address: Graduate School of Engineering, Nagoya University, Furo-cho, Chikusa-ku, Nagoya,
21 Aichi 464-8603, Japan

22 Telephone: +81-52-789-3846

23 FAX: +81-52-789-3844

24

25 **Abstract**

26 An optical fiber-based neutron detector can be used as a real-time neutron monitor for an
27 intense neutron field. In this study, optical fiber-based neutron detectors were fabricated using
28 Li-glass scintillator. The thermal neutron sensitivity, upper limit of the output linearity, and
29 response to gamma rays from ^{60}Co and Cd were evaluated. The thermal neutron sensitivity was
30 proportional to the mass of the Li-glass scintillator, and the calibration factor was 2.06×10^{-6}
31 and 3.18×10^{-6} cps/(n/cm²/s)/μg for the lower-level discrimination of the peak and valley
32 channel of the neutron peak, respectively. The detector output linearity was confirmed to be up
33 to nearly 2 Mcps. While evaluating the response to gamma rays, for both ^{60}Co and Cd, the
34 gamma-ray counting rate was found to be smaller than the uncertainty associated with counting
35 statistics in most expected applications where the neutron counting rate was >1 kcps.

36 **Keywords:** Neutrons, Gamma-rays, Optical Fiber-based Neutron Detectors, Real-time
37 Measurements, Radiation Monitoring, Scintillator, Li-glass

38

39 **1. Introduction**

40 An optical fiber-based neutron detector can be a real-time neutron monitor for an intense
41 neutron field [1,2]. Especially for boron neutron capture therapy (BNCT), the detector should
42 count neutrons in the intense neutron flux up to 10^9 neutrons/cm²/s and should not distort the
43 target neutron field. Therefore, the relatively low neutron sensitivity and small size of the
44 optical fiber-based detector is an advantage. In our group, some types of optical fiber-based
45 neutron detectors and experimental methods using these detectors for characterization of the
46 intense neutron field for BNCT have been developed [1,3-5]. To measure the intense neutron
47 field, the detector is required to have proper thermal neutron sensitivity, a wide dynamic range,

48 and a low sensitivity to the gamma rays coexisting in the neutron field. Our detector shows a
49 peak structure, corresponding to neutron events in the signal pulse height spectrum, the so-
50 called neutron peak. Conversely, for the gamma-ray events, pulse heights are suppressed and
51 show an exponentially decreasing distribution in the low pulse-height region. This condition
52 occurs because our detectors use a small-sized neutron scintillator, in which the energetically-
53 charged particles generated in ${}^6\text{Li}(n,t)$ reactions can deposit the entire energy; however, fast
54 electrons generated in gamma-ray interactions escape from the scintillator before depositing
55 their energy [1]. In a previous study, we used the Li-glass scintillator in the detector and
56 evaluated the pulse height spectrum, radiation hardness, and output linearity [6]. The Li-glass
57 scintillator-based detectors are well-known to show an excellent counting rate capability [7,8].
58 Also, several experimental results of characterization, such as the counting characteristic,
59 intrinsic efficiency for incident neutron and neutron-gamma discrimination, of some different
60 types of neutron detectors using the Li-glass scintillator have been reported [9-14]. However, for
61 this type of detector using the small piece of the Li-glass scintillator with the 10-meters-long
62 optical fiber to be usable as a counting-mode detector in the intense neutron fields, the neutron
63 sensitivity, maximum counting rate, and gamma-ray sensitivity have never been evaluated. The
64 detectors used in medical practice are strongly desired to confer to the traceability of the
65 national standard. In many nations, the thermal neutron standard field is a graphite pile with
66 (α,n) reaction-based neutron source like Pu-Be or Am-Be sources. The neutron flux in this type
67 of standard field is not that high; therefore, it is difficult to calibrate the low sensitivity
68 detectors. In order to cover both fields, i.e., the standard and BNCT, the detector should have a
69 wide dynamic range. The Li-glass scintillator-based detector might be suitable because of its
70 excellent counting rate capability. Therefore, this study aimed to evaluate the thermal neutron
71 sensitivity at the national standard neutron facility in the National Institute of Advanced

72 Industrial Science and Technology (AIST), Japan. Additionally, the upper limit of the detector
73 output linearity and its response to gamma rays were also evaluated.

74

75 **2. Materials and Methods**

76 *2.1. Optical fiber-based neutron detector using a Li-glass scintillator*

77 Figure 1 shows the cross-sectional structure of the optical fiber-based neutron detector. The
78 incident neutrons react with ${}^6\text{Li}$ atoms in the Li-glass scintillator (GS20, Scintacor, Cambridge,
79 England), and α -particles and tritons generated in ${}^6\text{Li}(n,t)\alpha$ reactions deposit their energy in the
80 scintillator and induce scintillation. The emitted scintillation photons are transmitted to the
81 quartz optical fiber (FP600URT, Thorlabs, New Jersey, United States) and converted into
82 photoelectrons in the photomultiplier tube (PMT, R9880U-210, Hamamatsu Photonics,
83 Shizuoka, Japan). The core diameter and numerical aperture of the optical fiber are 600 μm and
84 0.5, respectively. The attenuation of the quartz optical fiber is ~ 70 dB/km at the maximum
85 emission wavelength of the Li-glass scintillator; thus, the transmission loss is estimated to be
86 $\sim 15\%$ for a length of 10 m. The small piece of the Li-glass scintillator is attached to the tip of
87 the optical fiber using the ultraviolet (UV)-curable resin (NOA63, Norland, New Jersey, United
88 States) with $\sim 100\%$ of the transmittance at the emission wavelength of the Li-glass scintillator.
89 The mass of the small piece of the Li-glass scintillator is measured in advance using a precise
90 electronic balance (BM20, A&D Comp., Tokyo, Japan). To efficiently collect the scintillation
91 photons, the scintillator attached to the tip of the optical fiber is covered with the diffusive
92 reflective coating of TiO_2 powder (Titanium (IV) Oxide, Wako Pure Chemical, Osaka, Japan).
93 The outermost layer is shaded and protected by the heat shrinkage tube (SETC-2.0B-10, Denka
94 Electron, Tokyo, Japan). The tip of the optical fiber-based neutron detector, which cannot be
95 completely shaded only by the heat shrinkage tube, is shaded by a carbon rod with a diameter of

96 1 mm and length of 10 mm as a shading material that is hardly activated by neutron irradiation.
 97 The properties of the optical fiber-based neutron detectors fabricated for this study are listed
 98 in Table 1. The small pieces of the scintillators with mass ranging from 18 to 141 μg were used
 99 to fabricate six optical fiber-based neutron detectors. Two of them were fabricated using several
 100 small pieces to check the suppressing effect on the gamma-ray sensitivity. The gamma-ray
 101 sensitivity is expected to decrease with decreasing scintillator size because the fast electrons
 102 generated in gamma-ray interactions can easily escape. Contrarily, the neutron sensitivity
 103 depends on the total amount of ${}^6\text{Li}$.

104

105 Table 1. The properties of the fabricated detectors.

Detector ID	Li-glass scintillator		Sensitivity evaluation	Linearity test	γ -ray test	
	Quantity [-]	Mass [μg]			${}^{60}\text{Co}$	Cd
No. 0	None	0			✓	
No. 1	Single	18 ± 1			✓	
No. 2	Plural (3 pieces)	32 ± 2	✓		✓	✓
No. 3	Single	47 ± 2			✓	
No. 4	Plural (4 pieces)	103 ± 2	✓		✓	✓
No. 5	Single	108 ± 4			✓	
No. 6	Single	141 ± 2	✓	✓	✓	✓

106

107 2.2. Signal processing

108 Figure 2 shows the signal processing circuits of the optical fiber-based neutron detector
 109 system. The anode signal of the PMT is directly fed into the digital multichannel analyzer
 110 (digital MCA, HSMCA 4414-L-NW, ANSeeN, Shizuoka, Japan), with high-voltage supply and

111 signal integration function. In this digital MCA, the PMT signal is integrated with a proper time
112 constant, digitized with the analog–digital converter, and then processed in the field-
113 programmable gate array. The digital MCA has four input channels to process simultaneously
114 and records the list-mode event data of the pulse height, rise time, and time stamp of events.

115 To determine the setup of the digital MCA, thermal neutron response evaluation experiments
116 have been conducted. The evaluation experiments were performed at the thermal neutron port
117 E3, with a neutron guide tube with curvature to derive thermal neutrons from the reactor in the
118 Kyoto University Research Reactor (KUR) at the Institute for Integrated Radiation and Nuclear
119 Science of Kyoto University, Japan. In this neutron port, gamma rays from the reactor are well
120 suppressed because the reactor core is not directly visible in this port. The measurement
121 parameters of the digital MCA, such as the applied voltage to the PMT and the time constant of
122 the integrating circuit, were determined to create a clear neutron peak in the pulse height
123 spectrum. Figure 3 shows an example of the signal pulse height spectrum. The lower-level
124 discrimination (LLD) was determined for two settings: the first and second settings, with LLDs
125 set at the valley and peak channels in the pulse height spectrum, respectively.

126

127 *2.3. Thermal neutron sensitivity evaluation*

128 The thermal neutron sensitivity was evaluated for detector Nos. 2, 4, and 6 listed in Table 1.
129 The sensitivity evaluation was performed at the neutron standard field in the AIST, Japan [15].
130 The neutron standard field is created in the graphite pile with an ^{241}Am -Be neutron source.
131 Optical fiber-based neutron detectors were placed at the reference point inside the graphite pile
132 at a distance of 900 mm from the Am-Be source, as shown in Figure 4. The pulse height spectra
133 were obtained for neutron irradiation and background condition.

134

135 *2.4. Output linearity evaluation*

136 The detector output linearity was evaluated using an accelerator-based neutron source in the
137 Aomori prefecture Quantum Science Center, Japan. Neutrons are produced by 20 MeV protons
138 bombarding a Be target. The neutron radiography beam port was used in this experiment. The
139 proton beam current could be tuned from 10 to 50 μA to change the neutron intensity. Detector
140 No. 6 (141 μg) in Table 6 was used to evaluate the upper limit of the counting rate on the output
141 linearity. As a reference detector to monitor the neutron intensity fluctuation, neutrons were
142 simultaneously measured using detector No. 2 listed in Table 1, which has a lower sensitivity
143 than detector No. 6 and is expected to keep the output linearity to higher neutron intensity.
144 When the proton current was 10 μA , the thermal neutron flux at the detector position was
145 derived using the thermal neutron sensitivity calibrated at the neutron standard field in the AIST
146 as discussed in 2.3. For the higher proton current conditions, the neutron flux was assumed to be
147 proportional to the proton current. This proportionality was also examined using detector No. 2
148 listed in Table 1 as a reference detector with low sensitivity.

149

150 *2.5. Response evaluation for prompt gamma rays from Cd*

151 Cadmium (Cd) is one of the elements used as a neutron-shielding material. ^{113}Cd has the
152 largest neutron capture cross section for thermal neutrons among the Cd isotopes with isotopic
153 abundance of 12.2%. Moreover, ^{113}Cd has a unique shape of neutron absorption cross section
154 and can absorb thermal neutrons only. Therefore, this material is used to evaluate the thermal
155 neutron response using the Cd subtraction method. After absorbing the neutrons, Cd isotopes
156 emit prompt gamma rays. In this section, we evaluate the detector response to the prompt
157 gamma rays from Cd.

158 The detector response to Cd gamma rays was acquired at the thermal neutron port E3 in the

159 KUR. The experimental setup is shown in Figure 5. The detector head was covered with a Cd
160 tube with a 0.5 mm thickness and 44 mm length; therefore, thermal neutrons were completely
161 cut and the detector was only exposed to prompt gamma rays from Cd. The pulse height spectra
162 were measured, and the counting rate of gamma-ray events was evaluated for two LLD
163 conditions, set at the valley and peak channels in the pulse height spectrum. The measurements
164 were performed for detector Nos. 2, 4, and 6 listed in Table 1.

165

166 *2.6. Response evaluation for intense gamma ray from ^{60}Co*

167 In general, MeV-order gamma rays exist in a majority of neutron experiments due to nuclear
168 reactions between neutrons and various materials, such as $^1\text{H}(n,\gamma)^2\text{H}$ reactions, causing false
169 counting rates in neutron detectors.

170 Measurements to evaluate the detector response to ^{60}Co gamma rays were performed at the
171 ^{60}Co gamma-ray irradiation facility of Nagoya University, Japan. The gamma-ray dose rate at
172 the detector position was measured using an ionization chamber (PTW Freiburg, TN30013). The
173 optical fiber-based neutron detectors and ionization chamber were fixed between two
174 polyethylene blocks ($50 \times 100 \times 200 \text{ mm}^3$) as shown in Figure 6. The measurement points were
175 at a distance of 700, 1000, and 1400 mm from the center of the ^{60}Co source, and the gamma-ray
176 dose rate measured by the ionization chamber were 7.50, 3.68, and 1.90 Gy/h, respectively. The
177 pulse height spectra were measured, and the counting rate of the gamma-ray events was
178 evaluated for two LLD conditions set at the valley and peak channels. These measurements
179 were performed for all detectors in Table 1. Furthermore, to evaluate the scintillation of the
180 optical fiber itself using the gamma ray from the ^{60}Co source, a dummy detector without the Li-
181 glass scintillator, detector No. 0 listed in Table 1, was also fabricated, and the gamma-ray
182 counting rate was evaluated. Measurements with the dummy detector were performed with the

183 same PMT and MCA parameters as detector No. 6 listed in Table 1.

184

185 **3. Results and Discussions**

186 *3.1. Thermal neutron sensitivity*

187 Figure 7 shows the thermal neutron sensitivity as a function of the mass of the Li-glass
188 scintillators for detector Nos. 2, 4, and 6 listed in Table 1. Although the deviation due to the
189 gamma-ray counts discussed in Section 3.3 is partially observed when the LLD is set at the
190 valley channel, the thermal neutron sensitivity is approximately proportional to the scintillator
191 mass. Therefore, the calibration factor was obtained as 2.06×10^{-6} and 3.18×10^{-6}
192 cps/(n/cm²/s)/μg for the LLD settings set at the peak and valley channels of the neutron peak,
193 respectively.

194

195 *3.2. Output linearity*

196 Figure 8 shows the detector counting rate as a function of thermal neutron flux. The output
197 linearity is confirmed up to ~2 Mcps and is broken down because of distorted pulse height
198 spectrum due to the pulse pile-up effect above 2 Mcps. Compared with the optical fiber-based
199 neutron detector using the LiF/Eu:CaF₂ scintillator used in a previous study [4], the detector
200 used in this study shows excellent output linearity even under nearly 40 times larger counting
201 rate due to the fast decay time constant of the Li-glass. For real-time measurements, the detector
202 counting rate of about 1 kcps is needed at the minimum. Since the upper limit of the detector
203 counting rate is 2Mcps, a dynamic range of 3 digits or more is achieved in our detector.

204

205 *3.3. Response to prompt gamma ray from Cd*

206 Figure 9 shows the pulse height spectra of detector No. 2 listed in Table 1 when irradiated

207 with thermal neutrons and prompt gamma rays from Cd. The background spectrum has also
208 been plotted. Figure 10 shows the counting rate ratio of the gamma-ray events (C_γ) to that of the
209 neutron events (C_n) [cps/kcps] as a function of the mass of the Li-glass scintillator. The C_γ/C_n
210 ratio for each LLD conditions of the valley and peak channels in the neutron peak is evaluated
211 to be 0.01% and 0.25%, respectively, for detector No. 6 listed in Table 1, which is the maximum
212 mass in this experiment and is the worst case from the viewpoint of the gamma-ray suppression
213 ability.

214

215 *3.4. Response to the intense gamma ray from the ^{60}Co source*

216 Figure 11 shows the pulse height spectra of detector No. 2 listed in Table 1 with the Li-glass
217 scintillator with a mass of 32 μg when irradiated with intense gamma rays from the ^{60}Co source
218 at gamma-ray dose rate of 1.90, 3.68, and 7.50 Gy/h. The spectrum obtained when irradiating
219 with thermal neutrons has also been plotted.

220 Figure 12 shows the gamma counting rate as a function of dose rate for detector Nos. 6 and 2
221 listed in Table 1 with the Li-glass scintillator with mass of 141 and 32 μg , respectively, in which
222 the highest and lowest gamma-ray sensitivities of all detectors in this study are expected. When
223 the LLD was set at the neutron peak channel, the counting rate of the gamma-ray events was <3
224 cps under 7.5 Gy/h, even in the detector with the highest gamma-ray sensitivity. When the LLD
225 is set at the valley channel, the gamma-ray counting rate reaches 190 cps at gamma-ray dose
226 rate of 7.50 Gy/h in the same detector. However, the detector using the plural small pieces of the
227 Li-glass scintillator with total mass of 32 μg expectedly showed the lowest gamma-ray
228 sensitivity among all detectors in this study; therefore, the counting rate of gamma-ray events is
229 not available when the LLD is set at the peak channel and is smaller than the uncertainty
230 associated with counting statistics even when the LLD is set at the valley channel.

231 Figure 13 shows the dependency of the counting rate in gamma-ray events at a gamma-ray
232 dose rate of 7.50 Gy/h on the mass of the Li-glass scintillator when the LLD is set at both, the
233 peak and valley channels. Results of the dummy detector without the Li-glass scintillator are
234 plotted with a mass of 0 μg . The counting rate of gamma-ray events roughly depends on the Li-
235 glass scintillator mass. However, the gamma-ray sensitivity is not significantly changed between
236 detectors using single and plural scintillators, indicating that the gamma-ray sensitivity is not
237 effectively suppressed using several small pieces of the Li-glass scintillator instead of the single
238 small piece. This is considered to be due to the escaped fast electrons, which might reenter to an
239 adjacent scintillator and deposit their energy.

240 The counting rate of gamma-ray events is >100 cps for three detectors using Li-glass
241 scintillators with a mass of >100 μg when the LLD is set at the valley channel. Furthermore,
242 results indicated that the optical fiber scintillation itself is considered to be negligible.

243 Since fast electrons induced by high energy gamma-rays have low stopping power, the signal
244 pulse heights by higher energy gamma-rays more than 1 MeV are lower in the small size
245 scintillator [1]. In this study, we evaluated the counting rates for 1.17 and 1.33 MeV gamma-
246 rays from the ^{60}Co source, however, those by higher energy gamma-rays are considered to be
247 similar level.

248

249 **4. Conclusions**

250 In this paper, various specifications of the optical fiber-based neutron detector, such as the
251 thermal neutron sensitivity, detector output linearity, and gamma-ray sensitivity, are
252 experimentally confirmed using the Li-glass scintillator. The thermal neutron sensitivity per unit
253 scintillator mass is calibrated to be 2.06×10^{-6} and 3.18×10^{-6} cps/(n/cm²/s)/ μg when the LLD
254 is set at the peak and valley channels in the pulse height spectra, respectively. The upper limit of

255 the detector output linearity of the fabricated optical fiber-based neutron detector is evaluated.
256 Therefore, the detector output linearity is confirmed up to ~ 2 Mcps, which is ~ 40 times larger
257 than the upper limit of the conventional detectors using LiF/Eu:CaF₂ scintillators. The gamma-
258 ray response is also evaluated. For gamma rays from the ⁶⁰Co source, the counting rate of the
259 gamma-ray events is >100 cps at the gamma-ray dose rate of 7.50 Gy/h for detectors using the
260 Li-glass scintillator with a mass of >100 μ g when the LLD is set at the valley channel. On the
261 other hand, the counting rate when the LLD is set at the peak channel is <3 cps for the same
262 detectors even at the gamma-ray dose rate of 7.50 Gy/h. Furthermore, for lower gamma-ray
263 dose rates, the counting rates are negligibly small. The sensitivity to prompt gamma rays from
264 Cd is much smaller than thermal neutrons. The ratio of the counting rate of the prompt gamma-
265 ray events from Cd to that of the thermal neutron events is approximately 0.25% even when the
266 LLD is set at the valley channel. In conclusion, the gamma-ray counting rate will be smaller
267 than the uncertainty associated with counting statistics in most expected applications where the
268 neutron counting rate is estimated to be >1 kcps. These results indicates that our detector can
269 offer a high-precision real-time neutron measurements with the traceable neutron sensitivity,
270 wide dynamic range, and high neutron-gamma discrimination in the intense neutron fields, and
271 is helpful in neutron monitoring and quality assurance works in BNCT applications.

272

273 **Acknowledgments**

274 Funding: This work was partially supported by JSPS KAKENHI Grant Number JP20J21215
275 and the Precise Measurement Technology Promotion Foundation.

276 The authors would like to thank Enago (www.enago.jp) for the English language review.

277

278

279 **References**

- 280 [1] K. Watanabe, Y. Kawabata, A. Yamazaki, A. Uritani, T. Iguchi, K. Fukuda, T. Yanagida,
281 Development of an optical fiber type detector using a EuLiCaAlF_6 scintillator for neutron
282 monitoring in boron neutron capture therapy, Nuclear Instruments and Methods in Physics
283 Research Section A, 802 (2015) 1-4. <https://doi.org/10.1016/j.nima.2015.08.056>
- 284 [2] M. Takada, T. Nunomiya, A. Masuda, T. Matsumoto, H. Tanaka, S. Nakamura, S. Endo, M.
285 Nakamura, K. Aoyama, O. Ueda, M. Narita, T. Nakamura, Development of a real-time neutron
286 beam detector for boron neutron capture therapy using a thin silicon sensor, Applied Radiation
287 and Isotopes, 176 (2021) 109856. <https://doi.org/10.1016/j.apradiso.2021.109856>
- 288 [3] A. Ishikawa, A. Yamazaki, K. Watanabe, S. Yoshihashi, A. Uritani, K. Fukuda, A. Koike, R.
289 Ogawara, M. Suda, T. Hamano, Sensitivity and linearity of optical fiber-based neutron detectors
290 using small ^6Li -based scintillators, Nuclear Instruments and Methods in Physics Research
291 Section A, 954 (2020) 161661. <https://doi.org/10.1016/j.nima.2018.11.120>
- 292 [4] A. Ishikawa, A. Yamazaki, K. Watanabe, S. Yoshihashi, A. Uritani, Y. Tsurita, K. Tsuchida,
293 Y. Kiyonagi, A comparison between simulation and experimental results for depth profile of ^6Li
294 reaction rate in a water phantom of BNCT using a small ^6Li -based scintillator neutron detector
295 with an optical fiber, Radiation Measurements, 133, 106270 (2020).
296 <https://doi.org/10.1016/j.radmeas.2020.106270>
- 297 [5] K. Watanabe, S. Yoshihashi, A. Ishikawa, S. Honda, A. Yamazaki, Y. Tsurita, A. Uritani, K.
298 Tsuchida, Y. Kiyonagi, First experimental verification of the neutron field of Nagoya University
299 Accelerator-driven neutron source for boron neutron capture therapy, Applied Radiation and
300 Isotopes, 168, 109553 (2021). <https://doi.org/10.1016/j.apradiso.2020.109553>
- 301 [6] A. Ishikawa, K. Watanabe, A. Yamazaki, S. Yoshihashi, A. Uritani, Development of optical-
302 fiber-based neutron detector using Li glass scintillator for an intense neutron field, Sensors and

303 Materials, 32 (2020) 1489-1495. <https://doi.org/10.18494/SAM.2020.2748>

304 [7] K. Toh, M. Katagiri, K. Sakasai, M. Matsubayashi, A. Birumachi, H. Takahashi, M.
305 Nakazawa, High counting rate two-dimensional neutron-imaging method using rectangular
306 scintillators with WLS fibers, Applied Physics A 74, s1601-s1603 (2002).
307 <https://doi.org/10.1007/s003390201834>

308 [8] S. Endo, H. M. Shimizu, M. Kitaguchi, K. Hirota, S. Satoh, T. Kai, T. Okudaira, C. C.
309 Haddock, N. Oi, F. Goto, I. Ito, M. Nakaji, S. Takada, J. Koga, T. Yoshioka, K. Sakai,
310 Development of high-counting-rate neutron detector for CP-violation search in neutron-induced
311 reactions, JPS Conf. Proc. 22, 011021 (2018). <https://doi.org/10.7566/JPSCP.22.011021>

312 [9] K. Mizukami, S. Sato, H. Sagehashi, S. Ohnuma, M. Ooi, H. Iwasa, F. Hiraga, T.
313 Kamiyama, Y. Kiyonagi, Measurements of performance of a pixel-type two-dimensional
314 position sensitive Li-glass neutron detector, Nuclear Instruments and Methods in Physics
315 Research Section A, Volume 529, Issue 1-3, 310-312 (2004).
316 <https://doi.org/10.1016/j.nima.2004.05.001>

317 [10] T. Matsumoto, H. Harano, T. Shimoyama, A. Uritani, Y. Sakurai and K. Kudo,
318 Development of a novel small-sized neutron detector based on a ⁶Li-glass scintillator,
319 IEEE Nuclear Science Symposium Conference Record, 2005, 1291-1293 (2005).
320 <https://doi.org/10.1109/NSSMIC.2005.1596556>

321 [11] K.D. Ianakiev, M.P. Hehlen, M.T. Swinhoe, A. Favalli, M.L. Iliev, T.C. Lin, B.L. Bennett,
322 M.T. Barker, Neutron detector based on Particles of ⁶Li glass scintillator dispersed in organic
323 lightguide matrix, Nuclear Instruments and Methods in Physics Research Section A, 784, 189-
324 193 (2015). <https://doi.org/10.1016/j.nima.2014.10.073>

325 [12] M. Mayer, J. Nattress, V. Kukharev, A. Foster, A. Meddeb, C. Trivelpiece, Z. Ounaies, I.
326 Jovanovic, Development and characterization of a neutron detector based on a lithium glass-

327 polymer composite, Nuclear Instruments and Methods in Physics Research Section A, 785, 117-
328 122 (2015). <https://doi.org/10.1016/j.nima.2015.03.014>

329 [13] G.C. Rich, K. Kazkaz, H.P. Martinez, T. Gushue, Fabrication and characterization of a
330 lithium-glass-based composite neutron detector, Nuclear Instruments and Methods in Physics
331 Research Section A, 794, 15-24 (2015). <https://doi.org/10.1016/j.nima.2015.05.004>

332 [14] C. L. Wang, R. A. Riedel, Improved neutron-gamma discrimination for a ⁶Li-glass neutron
333 detector using digital signal analysis methods, Rev. Sci. Instrum. 87, 013301 (2016).
334 <https://doi.org/10.1063/1.4939821>

335 [15] R. Nolte, R. Boettger, J. Chen, H. Harano, D. J. Thomas, International key comparison of
336 thermal neutron fluence measurements—CCRI(III)-K8, Metrologia, 52 (2015) 06011.
337 <http://doi.org/10.1088/0026-1394/52/1A/06011>
338

339 **Figure Captions**

340 Figure 1. The cross-sectional structure of the optical fiber-based neutron detector.

341

342 Figure 2. The signal processing circuits of the optical fiber-based neutron detector system.

343 SMA, sub miniature A. PMT, photomultiplier tube. SHV, safe high voltage. BNC, Bayonet

344 Neill-Concelman. DC, direct current. PC, personal computer. MCA, multichannel analyzer.

345

346 Figure 3 An example of the pulse height spectrum obtained from the optical fiber-based
347 detector. There are two patterns of the LLD settings: the valley and peak channel in the pulse
348 height spectrum. LLD, lower-level discrimination.

349

350 Figure 4. The experimental setup at the graphite pile neutron standard in the National Institute
351 of Advanced Industrial Science and Technology.

352

353 Figure 5. The experimental setup for irradiation with a) thermal neutrons and b) prompt gamma
354 rays from Cd at the port E3 in the Kyoto University Research Reactor.

355

356 Figure 6. The experimental setup at the ^{60}Co gamma-ray irradiation facility of Nagoya
357 University.

358

359 Figure 7. The relationship between thermal neutron sensitivity and the mass of the Li-glass
360 scintillator of detector Nos. 2, 4, and 6 listed in Table 1 for the lower-level discrimination (LLD)
361 setting set at the a) peak and b) valley channels in the pulse height spectrum.

362

363 Figure 8. The detector counting rate as a function of thermal neutron flux for the proton beam
364 current from 10 to 50 μA .

365

366 Figure 9. The pulse height spectra of detector No. 2 listed in Table 1, when irradiating with
367 thermal neutrons and prompt gamma rays from the cadmium tube. The background spectrum
368 has also been plotted. The neutron counting rate is plotted to the left (Y) axis. The gamma-ray
369 and background counting rates are plotted to the right (R) axis.

370

371 Figure 10. The ratio of the counting rate in the gamma-ray events (C_γ) as compared to that of the
372 neutron events (C_n) [cps/kcps] as a function of mass of the Li-glass scintillator [μg].

373

374 Figure 11. The pulse height spectra of detector No. 2 listed in Table 1 when irradiated with
375 gamma rays from the ^{60}Co source at the gamma-ray dose rate of 1.90, 3.68, and 7.50 Gy/h. The
376 spectrum when irradiated with thermal neutrons has also been plotted.

377

378 Figure 12. The gamma-ray dose rate dependency of the counting rate in gamma-ray events for
379 the detector using the Li-glass scintillator with mass of 141 and 32 μg . LLD, lower-level
380 discrimination.

381

382 Figure 13. The dependency of the counting rate in gamma-ray events at the gamma-ray dose
383 rate of 7.50 Gy/h on the mass of the Li-glass scintillator when the lower-level discrimination
384 (LLD) is set at the a) peak and b) valley channels in the neutron peak.

385

386

Figure 1

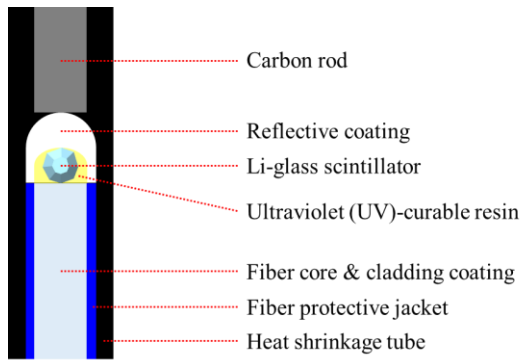


Figure 2

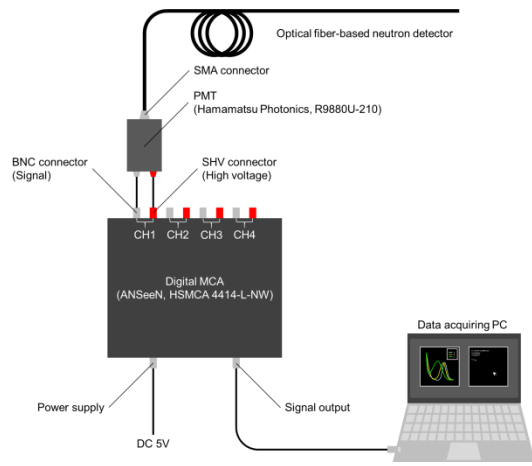


Figure 3

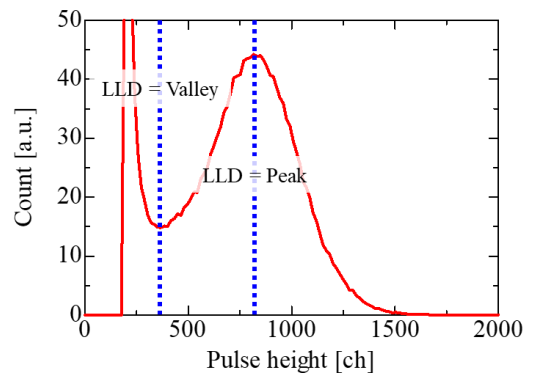


Figure 4

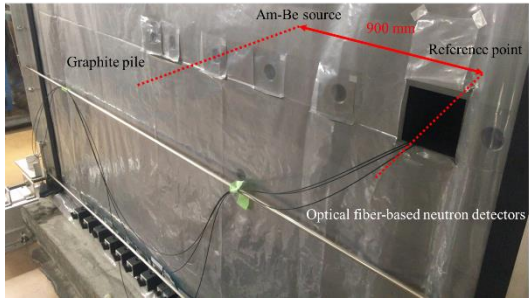


Figure 5

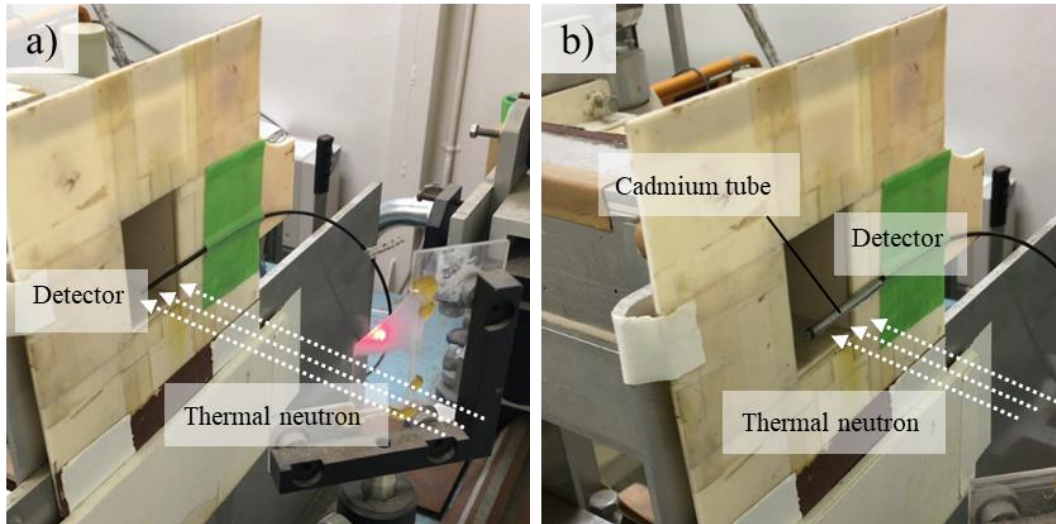


Figure 6

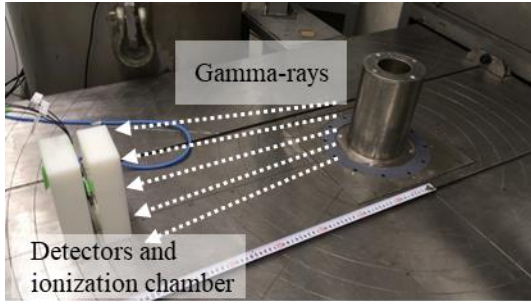


Figure 7

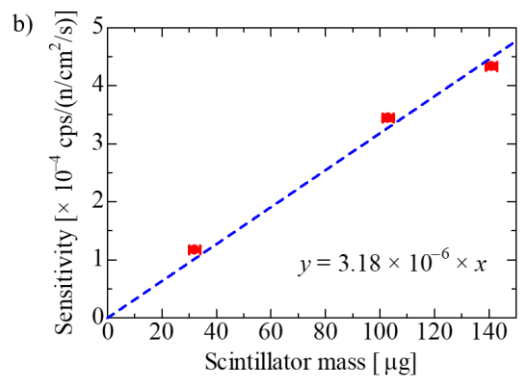
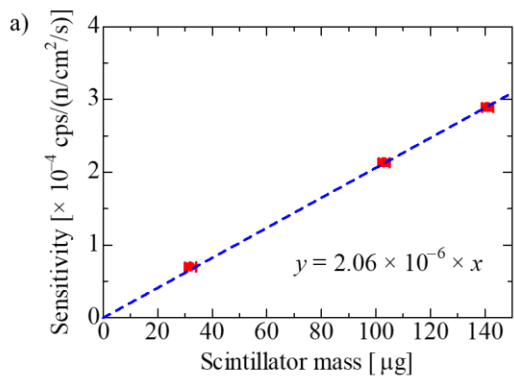


Figure 8

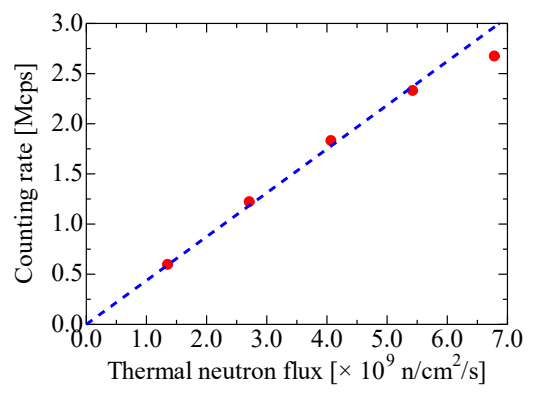


Figure 9

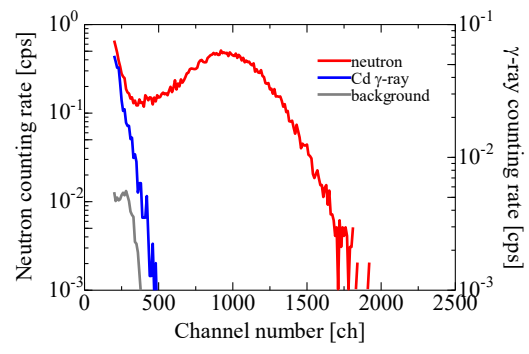


Figure 10

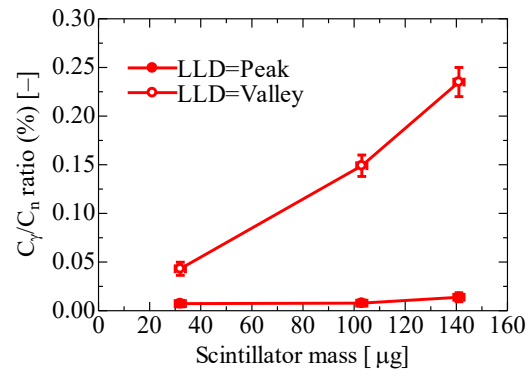


Figure 11

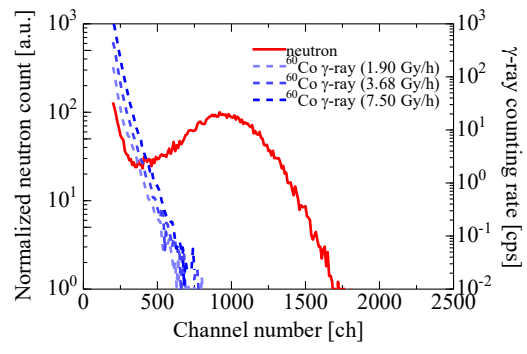


Figure 12

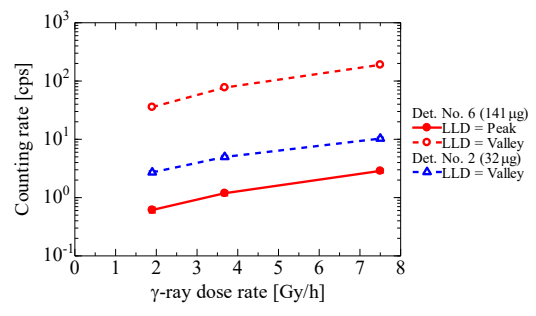


Figure 13

